# HIGH QUALITY SHRINK TUNNELS FOR CONSISTENT, ATTRACTIVE PACKAGING OF NEARLY ANY SIZED PRODUCT

Plexpack offers a wide range of Damark shrink tunnels in single zone, double zone, tamper evident band, and custom models for cost-effective, consistent, and attactive shrink wrapped packages.

Damark shrink tunnels produce consistent uniform shrink wrapped packages using heavy-duty, variable speed turbo fans and heating elements. Damark systems produce excellent results for packages of all sizes, ranging from small to extra wide, long or tall. Our shrink wrap tunnels are widely used in the food, beverage, personal care, industrial products and household care industries.

Digital control systems efficiently regulate

temperature, air velocity and conveyor speeds.

Shrink Tunnels are sold separately or can be paired with any Damark shrink wrapping and bundling system. Damark shrink tunnels are also frequently used

for tamper evident banding solutions.

# **STB 16 Series Shrink Band Tunnels**

The STB 16 line of Shrink Band Tunnels provides an integrated conveyor with infeed guides for load your products for the perfect shrink. Standard width is 16" while tunnel heights of 9" or 12" area available for varying product heights. This tunnel is designed to shrink both tamper evident shrink bands and full body shrink sleeves.

# SZ Series Single Zone Tunnels

Damark SZ Shrink Tunnels can be used on their own or with our L Bar Sealers, B Series

Tray Wrappers and Bundlers, or Horizontal Shrink Wrappers. SZ Tunnels are offered in 24" and 34" widths. All SZ Shrink tunnels are 42" long. The SZ Series is supplied with your choice tunnel conveyor. The SZ Series come standard as 220 volt, 1 phase units. Optional 220, 440 and 575 volt, 3 phase power are available.

# **DZ Series Dual Zone Tunnels**

Damark DZ Shrink Tunnels are ideal solu-

tions for high speed shrinkn wrapping. DZ Tunnels are offered in 24" 34" and 44" widths. All DZ Shrink tunnels are 84" long. The DZ Series is supplied with your choice tunnel conveyor. The DZ Series come standard as 220 volt, 3 phase units. Optional 440 and 575 volt, 3 phase power are available.



Durable Damark systems provide years of 24/7 service and meet or exceed industry standards for quality and safety. Plexpack provides strong aftermarket support to ensure high value and performance for the life of your machinery investment. The choice for Shrink Tunnels has never been more certain.

#### **Key Benefits and Features**

Damark Shrink Tunnels are thoughtfully designed and intuitive to use. All Damark Shrink Tunnels include:

- Digital temperature control
- Precise air volume and flow adjustment
- High velocity blowers
- Automatic cool down
- Adjustable variable speed conveyors
- Locking casters
- Numerous custom options available





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# TECHNICAL SPECIFICATIONS

|                            | STB 16 Series                        | SZ Series  | DZ Series  | S Custom<br>Series                                       |
|----------------------------|--------------------------------------|--|--|--|
| Chamber Opening<br>Width   | 16" (40.64 cm)                       | 24" (60.96 cm)<br>34" (86.36 cm)                         | 24" (60.96 cm)<br>34" (86.36 cm)<br>44" (111.76 cm)      | 54″ (137.16 cm)<br>64″ (162.56 cm)<br>74″ (187.96 cm)    |
| Chamber Opening<br>Length  | 20" (50.8 cm)                        | 42" (106.68 cm)  | 84" (203.2 cm)   | 96" - 172"<br>(243.84 - 436.88 cm)                       |
| Chamber Opening<br>Height  | 9" (22.86 cm)<br>12" (30.48 cm)      | 12" (30.48 cm)<br>16" (40.64 cm)                         | 12″ (30.48 cm)<br>16″ (40.64 cm)                         | 20" (50.8 cm)  |
| Maximum<br>Temperature     | Max 180° C                           | Max 200° C   | Max 200° C   | Max 200° C   |
| Speed                      | 30 Feet per Minute<br>(9.144 meters) | 30 Feet per Minute<br>(9.144 meters)                     | 50 Feet per Minute<br>(15.24 meters)                     | 50 Feet per Minute<br>(15.24 meters)                     |
| Power<br>Requirement       | 220 Volts, 1 Phase                   | 220 Volts, 3 Phase                                       | 220 Volts, 3 Phase                                       | 575 Volts, 3 Phase                                       |
| Zone                       | Single                               | Single   | Dual   | Dual   |
| Oven Type                  | Convection                           | Convection   | Convection   | Convection   |
| Convection Type            | Underflow                            | Underflow  | Underflow  | Underflow  |
| Turbo Fan                  | No                                   | Yes  | Yes  | Yes  |
| Automatic<br>Cool Down     | Yes                                  | Yes  | Yes  | Yes  |
| Belting                    | Teflon                               | Polymer Mesh Belt<br>(for Small or Unstable<br>Products) | Polymer Mesh Belt<br>(for Small or Unstable<br>Products) | Polymer Mesh Belt<br>(for Small or Unstable<br>Products) |
| Options                    | ST 16 Series                         | SZ Series  |  | S Custom<br>Series                                       |
| Tunnel Height              | NA                                   | Increases in 4" (10.16)<br>increments                    | Increases in 4" (10.16)<br>increments                    | Up to 40"<br>(101.6 cm)                                  |
| Stainless Steel<br>Belting | NA                                   | Yes  | Yes  | Yes  |
| Rollers                    | NA                                   | Live Rollers<br>(for Polyolefin)                         | Live Rollers<br>(for Polyolefin)                         | Live Rollers<br>(for Polyolefin)                         |
|                            |                                      | Dead Rollers<br>(for Polyethylene)                       | Dead Rollers<br>(for Polyethylene)                       | Dead Rollers<br>(for Polyethylene)                       |
| Voltage/Phase              | NA                                   | 440 Volts/Phase 3<br>575 Volts/Phase 3                   | 440 Volts/Phase 3<br>575 Volts/Phase 3                   | 440 Volts/Phase 3  |

#### Plexpack: Flexible Solutions. Certain Results.

Plexpack delivers flexible packaging machinery solutions and certain results for customers worldwide. For more than 40 years Plexpack has been known for quickly delivering innovative solutions that are simple to use and provide superior performance and return on investment. More than 5,000 customers worldwide depend on Plexpack for packaging efficiency, product integrity, safe transport and attractive presentation.

### **Service and Support**

Every Plexpack solution is backed by multilingual support and service from our offices in Canada and the US and our international network of distribution partners. We provide sales, service and support in English, French, Spanish and Portuguese. You can be certain that from first contact through the entire product lifecycle, Plexpack will provide personal attention to your flexible packaging needs.

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